

Date: Monday, 09/03/2009 1:42:20 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : WASHER
Job Number : 46332	
Estimate Number : 11045	
P.O. Number :	Part Number : D2813
This Issue : 09/03/2009 S.O. No. :	Drawing Number : D2813 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : MACHINED PARTS	Drawing Revision : A
Previous Run : 41667	Material :
Written By :	Due Date : 30/03/2009 Qty: 50 Um: Each
Checked & Approved By : <u>JUD 09.03.09</u>	
Comment : Est Rev:C Now Turned 06-02-24 JLM	
Est Rev:B 00.11.16 Changed material EC	

Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0

MDELRLNR2000

DELRLIN ROUND BAR 2.00"



Comment: Qty.: 0.0168 f(s)/Unit Total : 0.8400 f(s)
 Delrin Round Bar 2.00"
 (MDELRLNR2000)

Batch: M105930

.8 pt

2.0

HARDINGE

HARDINGE CNC LATHE SMALL



Comment: 1-TURN AS PER FOLIO FA637 & DWG D2813,
 FOLIO REV: A
 DWG REV: A

2-DEBURR AS REQUIRED

SA 09/03/11

(51)

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE

**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

SA 09/03/11

(51)

4.0

QC8

SECOND CHECK

**Comment:** SECOND CHECK

SA 09/03/11

(51)

5.0

PACKAGING 1

PACKAGING RESOURCE #1

**Comment:** PACKAGING RESOURCE #1
 Identify and Stock
 Location: 49

9/3/11

(51K)

SA

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WASHER

Job Number: 46332

Part Number: D2813

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/03/12
JA

Job Completion



MF
09-03-11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

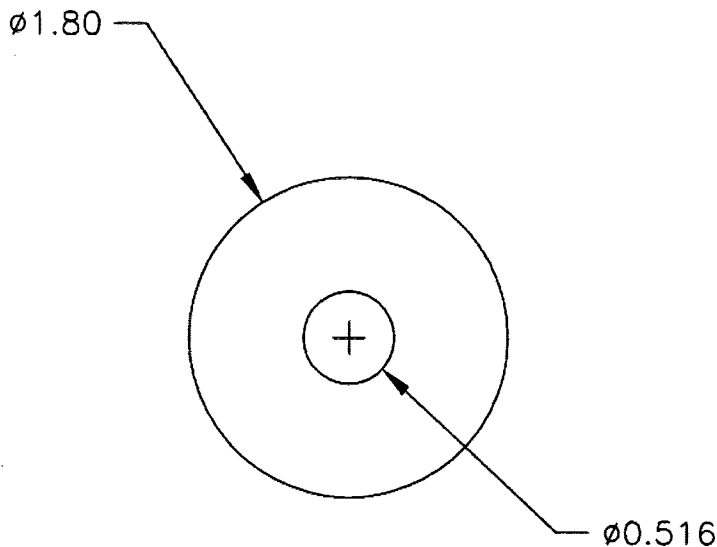
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	<i>[Signature]</i>	DRAWN BY	<i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	DRAWING NO. D2813	REV. A SHEET 1 OF 1
DATE 00.11.03		TITLE WASHER		SCALE 1:1	
A	00.11.03		NEW ISSUE		

RELEASED
00.11.13 *[Signature]*



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 46332

MATERIAL: DELRIN OR TEFLON OR UHMW 0.063 THICK
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
THIS PART CAN BE MADE FROM D2551

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